


Special Process: Heat Treat System Assessment			
Facility Name:		Arnold Umformtechnik GmbH & Co. KG	
Address:		Carl-Arnold-Straße 25	
		74670 Forchtenberg	
Phone Number:	0049/7947/821-0	Type(s) of Thermal Processing at this Facility:	
Fax Number:	0049/7947/821-0	Process Table A - Ferrous	
		Carburizing	yes
		Carbonitriding	no
		Carbon Restoration	no
		Neutral Hardening (Quench and Temper)	yes
		Austempering / Martempering	no
		Tempering	yes
		Precipitation Hardening / Aging	no
Number of Heat Treat Employees at this Facility:	26		
Internal (Captive) Heat Treater (Y/N):	yes		
Commercial Heat Treater (Y/N):	no		
Date of Assessment:	16-Jan-2017		
Date of Previous Assessment:	22-Jan-2016		
		Process Table B - Ferrous	
		Nitriding (Gas)	no
		Ferritic-Nitrocarburizing (Gas or Salt)	no
		Process Table C - Aluminum	
		Aluminum Heat Treatment	no
		Process Table D - Ferrous	
		Induction Heat Treating	no
		Process Table E	
		Annealing	no
		Normalizing	no
		Stress-Relieving	no
		Process Table F	
		Low Pressure Carburizing	no
		Process Table G	
		Sinter Hardening	no
		Process Table G	
		Ion Nitriding	no
Current Quality Certification(s):	ISO 9001:2008/ ISO TS 16949/ ISO 14001/ ISO 50001		
Date of Re-assessment (if necessary):			
Personnel Contacted:			
Name:	Title:	Phone:	Email:
Michael Schütz		07947/821-326	Michael.Schuetz@arnold-fastening.com
Robert Wappler		07947/821-495	Robert.Wappler@arnold-fastening.com
Auditors/Assessors:			
Name:	Company:	Phone:	Email:
Ralph Lang	ARNOLD Umformtechnik	07947/821-391	Ralph.Lang@arnold-fastening.com
Christian Sautner	ARNOLD Umformtechnik	07947/821-517	Christian.sautner@arnold-fastening.com
Number of "Not Satisfactory" Findings:			
3			
Number of "Needs Immediate Action" Findings:			
0			
Number of "Fail" Findings in the Job Audit(s):			
0			