

<b>Special Process: Plating System Assessment, 2nd Edition</b>			
Facility Name: ARNOLD Umformtechnik			
Address: Carl-Arnold-Straße 25; 74670 Forchtenberg; Germany			
Phone Number: 0049/7947/821-0	<b>Type(s) of Plating Processing at this Facility:</b>		
Fax Number: 0049/7947/821-111	<b>Process Table A:</b>		
	Zinc: X		
Number of Plating Employees at this Facility: 8	Zinc Alloy Plating		
Captive Plater (Y/N):	<b>Process Table B:</b>		
Commercial Plater (Y/N): N	Mechanical Plating		
Date of Assessment: 30.04.2015	<b>Process Table C:</b>		
	Surface Conditioning of Metals for Decorative Plating or Electropolishing		
Date of Previous Assessment: 30.04.2014	<b>Process Table D:</b>		
Date of Re-assessment (if necessary):	Surface Conditioning of Plastics for Decorative Plating		
	<b>Process Table E:</b>		
	Decorative Plating for Metal and Plastic		
	<b>Process Table F:</b>		
	Electropolishing and/or Chrome Flash on Stainless Steel		
	<b>Process Table G:</b>		
	Hard Chrome Plating		
	<b>Process Table H:</b>		
	Electroless Nickel		
	<b>Process Table I:</b>		
	Hydrogen Embrittlement Relief Bake Process: X		
	<b>Process Table J:</b>		
	Process Control and Testing Equipment: X		
Current Quality Certification(s): ISO/TS 16949, ISO 14001,			
<b>Personnel Contacted:</b>			
Name:	Title:	Phone:	Email:
Helmut Sieves <i>30.04.15</i>	Galvaniseurmeister	+49 7947 821 138	helmut.sieves@arnold-umformtechnik.de
<b>Auditors/Assessors:</b>			
Name:	Company:	Phone:	Email:
<i>30.04.15</i> Ralph Lang	ARNOLD Umformtechnik	+49 7947 821 391	ralph.lang@arnold-umformtechnik.de
Tibor Szüecs	ARNOLD Umformtechnik	+49 7947 821 490	tibor.szuecs@arnold-umformtechnik.de
Number of "Not Satisfactory" Findings: 3			
Number of "Needs Immediate Action" Findings: 0			
Number of "Fail" Findings in the Job Audit(s): 1			
Number of Process Table items identified as failed in Comments/Observation column: 3			